

■ Model No. LEC-44TAR (with Li-ion Battery & Charger)

Length: 389 mm (w/o battery) Height: 317 mm (w/o battery) Weight: 6.9 kgs (w/o battery)



#### **■** Specifications:

Drive unit : 18V DC Motor

Charger (GS/CE):

Input voltage : 110V Single Phase AC : 230V Single Phase AC Input voltage

: 50-60 Hz Input frequency Input current : 21.75 VA Reservoir capacity: 120 cc

### ■ Crimping Capacity:

: 44 mm Jaw opening Max. Pressure : 700 bar

Crimping force : 14.01 tons / 124.6 kN Main Application: Up to 400mm<sup>2</sup> CU

Dies sold separately

(CU 16/25/35/50/70/95/120/150/185/240/300/400)

 Auto-return function, which creates a one-button operating concept for using the tool. Kollogio

Accepts all dies used by Alcoa, Burndy, T&B, Klauke, Cembre and Blackburn 12 ton U-type dies. Suitable for TERMINALS with wall thickness little less than DIN 46235 cable lugs.







































■ Model No. LEC-6AR (with Li-ion Battery & Charger)

Length: 401 mm (w/o battery) Height: 301 mm (w/o battery) Weight: 5.7 kgs (w/o battery)



#### **■** Specifications:

Drive unit : 18V DC Motor

Charger (GS/CE):

Input voltage : 110V Single Phase AC : 230V Single Phase AC Input voltage

Input frequency : 50-60 Hz Input current : 21.75 VA Reservoir capacity: 120 cc

#### ■ Crimping Capacity:

Jaw opening : 36 mm Max. Pressure : 700 bar

Crimping force : 7.03 tons / 62.5 kN

Main Application:

Anderson type connectors up to 500 MCM

 Auto-return function, which creates a one-button operating concept for using the tool.



































■ Model No. LEC-32TAR (with Li-ion Battery & Charger)

Length: 405 mm (w/o battery) Height: 308 mm (w/o battery) Weight: 6.2 kgs (w/o battery)



#### **■** Specifications:

Drive unit : 18V DC Motor

Charger (GS/CE):

: 110V Single Phase AC Input voltage : 230V Single Phase AC Input voltage

: 50-60 Hz Input frequency Input current : 21.75 VA Reservoir capacity: 120 cc

### ■ Crimping Capacity:

: 32 mm Jaw opening Max. Pressure : 700 bar

Crimping force : 14.01 tons / 124.6 kN Main Application: Up to 400mm<sup>2</sup> CU

Dies sold separately

(CU 16/25/35/50/70/95/120/150/185/240/300/400)

 Auto-return function, which creates a one-button operating concept for using the tool.



Accepts all dies used by Alcoa, Burndy, T&B, Klauke, Cembre and Blackburn 12 ton U-type dies. Suitable for TERMINALS with wall thickness little less than DIN 46235 cable lugs.

































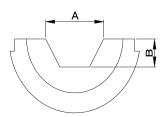


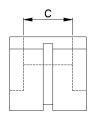
## **CRIMPERS DIES**



Unit: mm

- For LEC-U27, LEC-32T, LEC-40T, LEC-44T, UB-400(HE), UCP-2712(HE), UB-413T(THE), UB-412S, UB-412T(THE), H-412THE, HYCP-4413T(THE), ADP-15THE, ADP-630HE, ADP-451000HE
  - Hex Dies for Copper Lugs
    Suitable for TERMINALS with wall thickness
    little less than DIN 46235 Cable Lugs



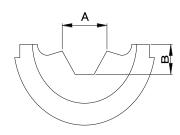


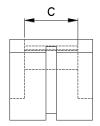




Die No.	Α	В	С		
CU-16	7.20	3.12	14.00		
CU-25	8.43	3.67	14.00		
CU-35	10.00	4.33	16.00		
CU-50	11.60	5.02	16.00		
CU-70	13.70	5.95	15.60		
CU-95	15.90	6.85	15.70		
CU-120	17.98	7.79	16.00		
CU-150	20.10	8.70	15.00		
CU-185	22.33	9.67	14.00		
CU-240	25.43	11.01	13.00		
CU-300	28.44	12.32	11.20		
CU-400	30.00	14.55	11.50		

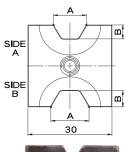
#### Hex Dies for Solderless Terminals

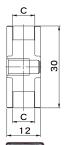




413			Unit: mm	
Die No.	Α	В	С	
CU-8-14	7.40	3.50	8.00	
CU-22	8.80	4.30	10.00	
CU-38	11.50	5.40	11.50	
CU-60-70	13.40	6.00	15.00	
CU-80	15.00	6.75	18.00	
CU-100	18.00	8.00	15.00	
CU-150-180	21.00	9.10	13.00	
CU-200	28.44	12.32	11.20	
CU-325	30.00	14.56	11.50	

### ■ For LEC-185T, LEC-240TR, K-ED10, K-185, K-240R, HYCP-185(HE), HYCP-240R(HER)









• AHE-240 Die For 240 Series Only.

Unit: mm				
Side		Α	В	С
Α	CU10	5.45	2.30	12.00
В	CU16	6.80	2.85	12.00
Α	CU25	8.35	3.50	9.00
В	CU35	9.40	4.00	9.00
Α	CU50	11.35	4.80	9.00
В	CU70	13.80	6.05	9.00
Α	CU95	16.17	6.90	9.00
В	CU120	18.05	7.60	9.00
Α	CU150	20.15	8.55	6.00
Α	CU185	22.15	9.35	6.00
Α	CU240	24.15	9.70	6.00
	A B A B A B A A A A	A CU10 B CU16 A CU25 B CU35 A CU50 B CU70 A CU95 B CU120 A CU150 A CU185	A CU10 5.45 B CU16 6.80 A CU25 8.35 B CU35 9.40 A CU50 11.35 B CU70 13.80 A CU95 16.17 B CU120 18.05 A CU150 20.15 A CU185 22.15	A CU10 5.45 2.30 B CU16 6.80 2.85 A CU25 8.35 3.50 B CU35 9.40 4.00 A CU50 11.35 4.80 B CU70 13.80 6.05 A CU95 16.17 6.90 B CU120 18.05 7.60 A CU150 20.15 8.55 A CU185 22.15 9.35



### ■ Model No. LEC-45X (with Li-ion Battery & Charger)

Weight: 4.7 kgs (w/o battery, w/o any head)

#### **■** Specifications:

unit: 18V DC Motor Drive

Charger (GS/CE):

voltage: 110V Single Phase AC Input Input voltage: 230V Single Phase AC

frequency: 50-60 Hz Input Input current: 21.75 VA Reservoir capacity: 120 cc

#### **■** Crimping Capacity:

LEC-45X can be transformed with 6 different adapter heads as Cable Cutter > Puncher > Crimper > Bus Bar

Cutter > Nut Splitter > Puncher.

Max.Pressure: 700 bar

Output: 14.01 tons / 124.6 kN Max

Ram Stroke: 44 mm





















MAINTAIN









**\* 6 ADAPTER HEADS ARE SOLD SEPARATELY** 



# ■ Model No. LEC-44X / LEC-45X (Related heads)

# 44AT-Hex (Hex. Crimping Head Adapter)

Main Application : 10-400 mm<sup>2</sup>

Die sold separately: 16, 25, 35, 50, 70, 95, 120,

150, 185, 240, 300, 400 mm<sup>2</sup> Accept all 12 tons die sets



# 44AT-NC36 (Nut Splitter Head Adapter)

Bolt Range : M10~M24 Hex. Nut Range : 16~36 mm



# 44AT-SC40 (Cable Cutter Head Adapter)

Cutting Capacity ACSR: 40 mm Copper: 44 mm



# 44AT-50AP (Panel Punching Head Adapter)

Punching Capacity:

Mild Steel Panel thickness: 7 mm / Dia: 17.5 mm Copper Panel thickness: 7 mm / Dia: 20.5 mm Included Round Punching Die Sets:

10.5, 13.5, 17.5, 20.5 mm each set for mild steel. \*\*Die sets for copper panel sold separately.



# 44AT-50AC (Angle Steel Cutter Head Adapter)

Max. Width : 50 mm Max. Thickness : 6 mm



### 44AP-MM36 (Nut Splitting Head)

Bolt Range : M10~M26 Hex. Nut Range : 36 mm

