



■ Model No. **FM-30**

Dimension : 325.4 mm(L) × 282.4 mm(W) × 343.1 mm(H)

Weight : 51.7 kgs

■ Specifications:

Throat Depth : 70 mm

Max. Pressure : 700 bar

Max. Output : 25.69 ton / 228.5 kN(Cutting)

19.07 ton / 169.7 kN(Punching)

19.07 ton / 169.7 kN(Angle Bending)

Acceptive Materials : SS 400 & SUS 304

Max. Processing Dimension : 75 mm × 75 mm × 6 mm

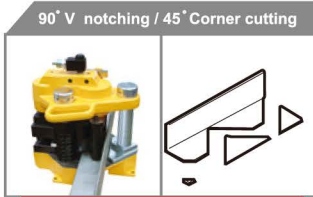
■ Features:

- Work with angle steel or stainless steel up to 75 x 75 x 6 mm.
- V notching and bending dies are integrated into the machine.
Only punching dies need to be changed.
- Special changeover shaft permits steel forming to be done from V notching to bending within seconds.
- By adjusting clamp base, V notch can be positioned for 3 mm to 6 mm, 90 degree or 45 degree corner cut.
- Can be used with any hydraulic pumps having pressure rating of 700 bars.
- Punching dies are sold seperately.



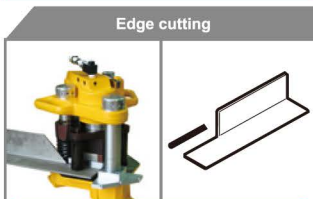
PUNCHERS & BENDERS

5-n-1 Portable Metal Forming and Cutting Machine



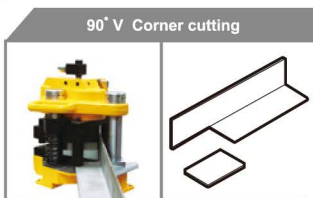
CUTTING

- Max. Output : 25.69 tons / 228.5 kN
- Max. Width : 15 mm
- Oil Required : 119.4 cc



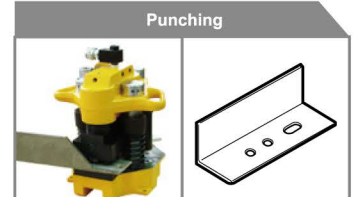
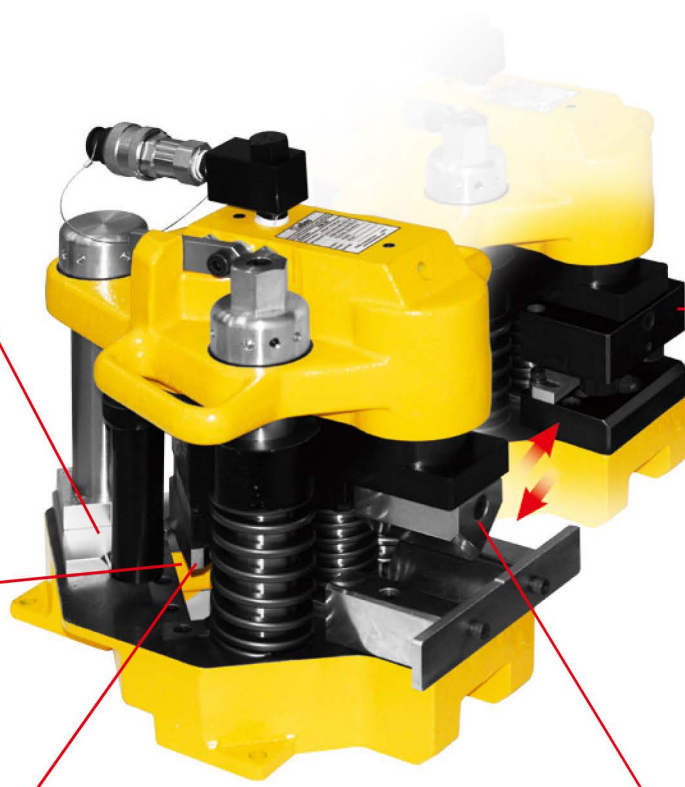
CUTTING

- Max. Output : 25.69 tons / 228.5 kN
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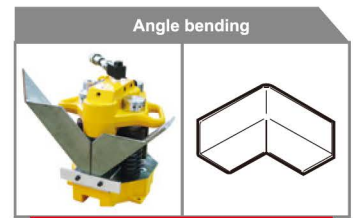
CUTTING

- Max. Output : 25.69 tons / 228.5 kN
- Max. Width : 15 mm
- Oil Required : 119.4 cc



PUNCHING

- Max. Output : 19.07 tons / 169.7 kN
- Max. Width : 10.95 mm
- Oil Required : 46.8 cc



ANGLE BENDING

- Max. Output : 19.07 tons / 169.7 kN
- Max. Width : 35 mm
- Oil Required : 86.2 cc

**Standard Equipment-Angle Bending
FM-30AB**



**Optional-Punching
FM-30P**

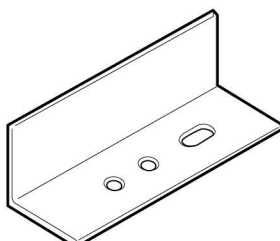


Photo	Die No.	Size
	FOV-11x16.5 (Oval Type)	11x16.5 mm
	FOV-14x18 (Oval Type)	14x18 mm
	FRB-11 (Round Type)	11 mm
	FRB-13 (Round Type)	13 mm
	FRB-18 (Round Type)	18 mm
	FRB-14 (Round Type)	14 mm
	FRB-15 (Round Type)	15 mm